

Standard Specification paragraphs:

Bona DriFast Stain

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the colour being used. Contractors should be encouraged to obtain the product data and MSDS information *in addition* to these paragraphs.

Preparation

The surface which is to be treated must be sanded to bare timber and free from contamination. The final sanding should be completed using a rotary sanding method using a maximum P100 grit for hardwoods or P120 grit for softwood timbers. The surface should be flat, level and free from sanding marks – in accordance with industry standards. NB. All joints / holes are to be filled with **Bona Mix&Fill**, or similar compatible filler. The floor should be thoroughly cleaned to remove all residual sanding dust prior to application of the stain.

Application

Stain

Apply a single application of **Bona DriFast Stain**, (**insert colour choice**), by hand or using a buffing machine as detailed in the product literature. Do not apply multiple applications.

Drying time – Brown Shades - 2 hours / White - 6 hours / Ebony, Spice Brown, Cocoa – 12 to 18 hours. The drying times noted are indicative of the minimum time which the stain must be left. Adverse site conditions i.e. low temperatures, high humidity, poor ventilation, etc. will extend drying times.

Bona DriFast stain must be overcoated with the specified Bona finish within 48 hours of application.

Primer

All colours except Grey, Birch and White

1 coat of **Bona Prime Intense** applied using a Bona Roller or applicator. A coverage rate of 8 m² / litre should be observed.

Grey, Birch, White / mixture colour containing White

1 coat of **Bona Prime Classic** applied using a Bona Roller or applicator. A coverage rate of 8 m² / litre should be observed.

Drying time – approx. 1.5 - 2 hours per coat at 20°C/60% RH.



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Finishing Coats

Brown shades / Natural

2 / 3 coats of **Bona Finish** applied using a Bona Roller or applicator. A coverage rate of 8 – 10 m² / litre should be observed.

Grey, Birch, White / mixture colour containing White

2 / 3 coats of **Bona Traffic HD / Traffic Anti Slip / Traffic** applied using a Bona Roller or applicator. A coverage rate of 8 – 10 m² / litre should be observed.

Inter-coat preparation

It is recommended that the finish is lightly abraded prior to the final application. Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system, sanding disc / screen or abrasive grade should be used for the sanding. A 150 grit abrasive or finer is required for **Bona Traffic HD Anti Slip**. The floor should be thoroughly cleaned to remove all residual sanding dust prior to further applications of finish being made.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

Note

The advice noted above regarding the appropriate primers for the specified colours is designed to provide the best final appearance for the floor. Similarly the specification of the top coat finish is also important and the advice noted should be followed.

Appropriate specification paragraphs for the application of the various Bona finishes may be found in the respective documents in the Specification section in the Architects section of www.bona.com.au These should be used as appropriate to the colour chosen for each contract.

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