

Standard Specification paragraphs:

Bona Sportive

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the timber species to be coated or to obtain different wear / appearance values. Contractors should be encouraged to obtain the product data and MSDS information *in addition* to these paragraphs.

Preparation

Bare timber coating

The surface to be coated is to be sanded to bare timber and free from contamination. The surface should be flat, level and free from sanding marks – in accordance with industry standards. Use the **Bona Scrad** system, sanding disc, screen or abrasive for the final sanding, minimum P120 grit. The floor should be thoroughly cleaned by vacuuming and a tack mop to remove all residual sanding dust prior to application.

Application

Primer

1 coat of **Bona Sportive Primer** applied using a Bona Roller or applicator. A coverage rate of 8 m² / litre should be observed.

Drying time – approx. 1.5 - 2 hours per coat at 20°C/60% RH.

Finishing Coats

2 coats of **Bona Sportive Finish**, (**insert sheen choice – Gloss / Matt**), applied using a Bona Roller or applicator. A coverage rate of 8 – 10m² / litre should be observed.

Drying time – approx. 2.5 - 3 hours per coat at 20° C / 60% RH.

Line marking

After the first application of Bona Sportive Finish the floor surface should be abraded to provide a physical key for the line marking paint – see Inter-coat preparation. Mark out the courts as directed using low tack masking tape. Apply **Bona Sportive Paint** in the appropriate colours using a brush or roller

Inter-coat preparation

It is recommended that the finish is lightly abraded prior to the final application. Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system or sanding disc / screen, abrasive grade 220 grit, should be used for the sanding. The floor should be thoroughly cleaned to remove all residual sanding dust prior to further applications of finish being made.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

Bona[®]

Phone 1300 882 806