Standard Specification paragraphs:

Bona Craft Oil 2K + Hard Wax Oil

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the required finish. Contractors should consult the product data and SDS information *in addition* to these paragraphs.

Preparation

The surface which is to be treated must be sanded to bare timber and free from contamination. It should be flat, level and free from sanding marks – in accordance with industry standards. The final sanding should be completed using a rotary sanding method to a maximum P120 grit; oversanding the flooring will result in the oil not penetrating into the timber. NB. Joints / holes should be filled with **Bona Mix&Fill**, or similar compatible filler as required. The floor should be thoroughly cleaned to remove sanding dust, etc. prior to application.

For a more intense and uniform colouration, the wood can be water popped prior to applying oil. Sand and clean the floor. Apply water thinly and evenly over the surface with a mop, cloth or spray. The floor must dry for a minimum 12 hours before application to ensure the penetration of **Bona Craft Oil 2K** is not adversely affected.

Application

Bona Craft Oil 2K

Apply a single application of **Bona Craft Oil 2K** as detailed in the product literature. Additional oil may be added to the floor during the application process to ensure that an even coverage is obtained, if required. It is important that the application instructions are followed carefully and that all excess oil is removed from the floor.

Let the floor dry for a minimum 8 hours (12 hours for coloured oil). A longer drying time may be necessary on tropical wood species and/or under unfavourable climatic conditions. To check that the surface is dry, rub with a cotton cloth or paper towel. If the cloth picks up material / colour from the surface, then it is not dry or excess oil remains on the surface. Do not apply finishes until the surface is fully dry. Adhesion of the finish coats will be affected if the 2K Oil is not dry.

If the **Bona Craft Oil 2K** has been left for an extended time, then lightly abrade the surface using a Bona Scrad pad; moving quickly and lightly across the floor.

Vacuum to remove dust, etc. from the surface.

Bona Hard Wax Oil

Apply **1 / 2** applications of **Bona Hard Wax Oil** as detailed in the product datasheet. Ensure that the surface is abraded gently using a Bona Scrad pad before applying a second coat; remove the dust using a vacuum and / or tack cloth. Allow the surface to dry for a minimum 6 - 8 hours between coats.

Allow the floor to dry for a minimum 18 hours, longer where possible, before resuming foot traffic. Ensure good ventilation during application and drying.

N.B. Drying times are those expected at 20º C/ 60% RH. Expect longer drying times on exotic wood species and with unfavourable climatic conditions.

Bona®

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The sanding, the properties of the timber and application process control the appearance and final colour of a floor. These features can only be evaluated after the system has been completed. It is important to note that marks, colour differences, uneven colouring, etc. are **not** product faults or product related. If unsure as to the condition of the floor or the potential final appearance it is recommended that a trial area of the proposed system be prepared and evaluated prior to the floor being finished.

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