



Standard Specification paragraphs:

Bona Craft Oil 2K

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Contractors should consult the product data and SDS information *in addition* to these paragraphs.

Preparation

The surface which is to be treated must be sanded to bare timber and free from contamination. It should be flat, level and free from sanding marks – in accordance with industry standards. The final sanding should be completed using a rotary sanding method to a maximum P120 grit; oversanding the flooring will result in the oil not penetrating into the timber. Joints / holes are to be filled with **Bona Mix&Fill**, or similar compatible filler as required. The floor should be thoroughly cleaned to remove sanding dust, etc. prior to application.

For a more intense and uniform colouration, the wood can be water popped prior to applying oil. After sanding is complete dampen the floor evenly using water with a mop, cloth or spray. The floor must dry for a minimum 12 hours to ensure penetration of **Bona Craft Oil 2K** is not adversely affected.

Application

Apply a single application of **Bona Craft Oil 2K** as detailed in the product literature. Additional oil may be added as required during the application process to ensure that an even coverage is obtained. It is important that the application instructions are followed carefully and that all excess oil is removed from the floor. On very absorbent timber species a second application may be required.

Drying time under normal indoor conditions, 23°C / 50% R.H: -

Neutral - 8 hours
Coloured - 12 hours

After this time the floor will take light traffic. A minimum 24 hours must be allowed to pass before the floor is put into normal use.

The drying times noted are indicative of the minimum time **Bona Craft Oil 2K** must be left. Adverse site conditions i.e. low temperatures, high humidity, poor ventilation, etc. will extend drying times.

It is recommended that a check is made to ensure the surface is dry and free from excess oil before being put into use. Rub the surface with a cotton cloth or paper towel. If the cloth picks up material / colour from the surface then it is not dry or excess oil remains. The surface should be buffed / rubbed again if colour can be taken from the floor and site conditions improved if required.

The sanding, the properties of the timber and application process control the appearance and final colour of a floor. These features can only be evaluated after the system has been completed. It is important to note that marks, colour differences, uneven colouring, etc. are not product faults or product related. If unsure as to the condition of the floor or the potential final appearance it is recommended that a trial area of the proposed system be prepared and evaluated prior to the floor being finished.

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