Timber Floor Finishes Guide

Hard-wearing Water-based Timber Finishes for Professional Use



Bona®



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The World's Best Floor Finishes

As a flooring industry professional, the success of your business depends on satisfied clients and word of mouth recommendations. Every project or installation needs to be completed to the highest standards to ensure the profitability and ongoing success of your business.

Whichever Bona finishing solution you choose, you are guaranteed an outstanding result. The development of Bona water-based finish systems over many years has resulted in unmatched wear resistance and durability. Choosing Bona means you will be providing world-leading low Volatile Organic Compound (VOC) products for your customers.

Bona is recognised as the pioneer in the developemnt of water-based polyurethane finishes for timber floors, having launched its first range of water-based coatings in 1979. Since then, Bona finishes have constantly evolved with new technologies, improved performance and lower VOCs.

Bona finishing products are produced in Malmö, Sweden with distribution to more than 90 countries across the world. Bona finishes have been used to coat more than 1 billion square metres of flooring, making Bona the world's biggest selling range of water-based floor finishes.

In Australia, Bona finishes are the market leader and have been available for more than 30 years. Bona Australia provides expert technical advice and product support for architects, industry specifiers, contractors and homeowners.

The Bona finishes range includes four primers and five top coats and in addition to these water-based polyurethane products, Bona also provides a range of oils and decking systems. Simply choose the combination that best suits the project and the needs of your client.

Protect your Health with Low VOC Water-Based Finishes

All Bona floor finishes are water-based coatings. Bona moved from toxic solvent-based finishes to water-based finishes in 1979. Ongoing research and development has seen Bona become a world leader in water-based coatings for timber floors.

The major difference between toxic solvent-based coatings and water-based coatings is the amount of Volatile Organic Compounds (VOCs) that evaporate as the finish dries. In all finishing products the polyurethane content has to be 'carried' in a liquid. This liquid evaporates, leaving behind the polyurethane finish film. In a solvent-based finish this means toxic solvents evaporate into the air. With Bona water-based finishes mostly harmless water (H_2O) evaporates.

Water-based finishes still require small amounts of VOCs within the finish to ensure that the coating forms a smooth surface, however no Bona finishes exceed 90g/Lt. By comparison most solvent-based finishes on the Australian market have more than 500 grams per litre (g/Lt) of VOCs.

Low VOCs means there is no need to vacate premises during application due to toxic fumes and no concern about the health effects of toxic chemicals. Studies have proven solvent-based toxic VOCs bring serious health risks both to the contractors applying them and the homeowners who live with them.

SOLVENT-BASED

- 300-850g/Lt VOC
- Solvent-based polyurethane
- Toxic hazardous chemicals & Isocyanates
- Classified as a poison

- Toxic fumes and Isocyanates
- Asthma, Headaches, Nausea, Respiratory irritation
- Contaminates foodstuffs in fridge & pantry
- Homeowners should vacate home for up to 14 days due to toxic off-gassing
- Impaired fertility, Nervous System Disorders, Insomnia, Depression, Anxiety, Fatigue from long-term use
- Requires toxic chemicals for clean-up

- Plastic unnatural appearance
- Old technology, designed for yesterday
- Yellows over time, floors turn orange



WATER-BASED

- 24-90g/Lt VOC
- Water-based polyurethane
- No hazardous chemicals
- No health risk

- No toxic fumes
- No health risks
- GREENGUARD and EMNICODE® Certified
- No effect on stored foodstuffs
- No need to vacate premises, homeowners can remain in the home throughout application
- Easy clean-up in water

- Beautiful, natural looking finish
- Hard-wearing protection proven on millions of square metres
- Non-yellowing, unaffected by UV light



The Best Floor Finish for Every Floor

The key to beautiful, hard wearing, long lasting timber floors is to select the right finishing system and to combine it with an effective maintenance program.

When choosing a floor finish, not only do the wear requirements need to be considered, but also the aesthetic needs of the room. Whilst some Bona finishes are designed to last many years in a heavy use commercial environment, often this level of protection is not needed in typical residential applications. Each Bona finish specification has a slightly different appearance and sheen range allowing you to choose a particular product to meet the aesthetic requirements of your project.

EXTREME / HEAVY DUTY / MODERATE



TRAFFIC HD
2K top coat for extreme use commercial floors
Satin | Matt | Extra Matt



TRAFFIC GO
1K top coat with 2K performance for heavy duty commercial use
Satin | Matt



WAVE 2K
2K top coat for moderate commercial and heavy duty residential use
Satin | Matt



MEGA EVO
1K top coat for light commercial and busy residential use
Satin | Matt | Extra Matt



MEGA
1K top coat for busy residential use
Gloss | Satin | Matt

PRIMERS



INTENSE
Minimises tannin bleed, warmer look



CLASSIC UX
Keeps timber as light as possible



CLASSIC
Retains natural timber appearance



WHITE
Use to create 'Scandinavian' white washed look

ADDITIVES+



ADDITIVE+ ANTISLIP
Enhanced slip resistance



ADDITIVE+ TONER
Create custom colours

Please seek specific advice prior to finish selection to ensure the right choice to suit the application. Additional information including technical data sheets, safety information and slip resistance certificates can be found at **bona.com.au**

GREENGUARD
Bona finishes are GREENGUARD indoor air quality certified, which means they are safe for use around your family and your pets. GREENGUARD certification is only awarded to extremely low emitting products meeting strict criteria.

EMICODE®
Bona finishes attain strict EMICODE® regulations for VOC levels on floor coatings. EC1PLUS is the most stringent classification and at least EC2 level must be achieved to gain accreditation.

ISO 14001 SWEDAC
Bona is accredited to ISO 14001 environmental management systems by BVQI and SWEDAC, the national environmental certification body in Sweden for assessing the competence of laboratories, certification and inspection bodies.

Bona Primers

The Foundation of Perfect Floors



Bona Classic UX

Bona Classic UX retains the natural appearance of the timber with enhanced user experience characteristics such as easier abradability and greater filling ability. Bona Classic UX produces a light wood colouration and retains the natural appearance of the wood (not recommended for high tannin timber species). It is the ideal primer to use with Bona Traffic HD Raw. Bona Classic UX is easy to apply and quick to dry with an excellent filling ability for an even finish film.

- Retains natural appearance of the timber with great build and even colouration
- Safer to use
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- TVOC 48 g/Lt
- 8 m²/Lt coverage
- Drying time 1-2 hours



Bona Classic

Bona Classic is designed for general use but should not be used on high tannin timber species. Bona Classic is particularly suitable for softwood plank floors such as Pine and parquetry floors where greater movement is associated with both the species of timber and the construction of the floor. Bona Classic has an exceptionally low VOC content and is ideal for use where the aim is to keep the timber as light in colour as possible.

- Ideal for softwood and light coloured species
- Safer to use
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- Dries quickly, lower cost than top coats
- TVOC 24 g/Lt
- 8 m²/Lt coverage
- Drying time 1-2 hours

The Bona Primer range seals the timber and provides an important build layer for top coats. A primer coat gives more control over the look and durability of the finished floor.

Bona primers should be used on bare timber prior to the application of a top coat. Primers ensure that the timber is sealed and has an even look without discolouration or patchiness. They are also designed to minimise the risk of edge-bonding, which can occur when the top coat of finish glues the floorboards together preventing the timber from shrinking or expanding naturally in response to climatic changes.

A Primer coat is fast drying and assists in faster total finishes application.



Bona Intense

Bona Intense can be used on all timbers but is specifically recommended on timber species with high tannin content such as Blackbutt and Tallowwood. This minimises a phenomenon known as ‘tannin bleed’ which can cause an unsightly colour change in these types of timbers often described as a ‘green’ or ‘mouldy’ appearance. Bona Intense is also ideal for applications where a slightly deeper, richer, more golden appearance is desired to enhance the natural colour of the timber.

- Designed to reduce tannin bleed in high content species
- Safer to use
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- Dries quickly, lower cost than top coats
- TVOC 84 g/Lt
- 8 m^2/Lt coverage
- Drying time 1-2 hours



Bona White

Bona White is ideal for creating a Scandinavian style ‘white’ look. It gives a light whitewashed appearance and on some timber species can preserve an impression of raw, untreated timber. Bona White is most suited for use on lighter ‘blonde’ floors to enhance and emphasise the natural colours of the species (not recommended for high tannin or darker timbers). If you want a more solid white look simply add an extra coat. For the most natural effect combine with Traffic HD Raw, Traffic GO Matt or Extra Matt, or Mega EVO top coats.

- Whitewashed look
- Safer to use
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- TVOC 48 g/Lt
- 10-12 m^2/Lt coverage
- Drying time 1-2 hours

Bona Mega

A Solution Made for Residential Homes

Bona Mega is the world's biggest selling one-component polyurethane timber floor finish for residential applications. More than 250 million m^2 of flooring in over 90 countries have been finished with Bona Mega. Unlike other single pack finishes that simply dry, Mega crosslinks with oxygen from the air for improved scratch and scuff resistance. Available in four different sheen levels: gloss, satin, matt and extra matt.

Designed for normal and heavy residential use:

- One-component water-based top coat
- 100% polyurethane with oxygen crosslinking system
- Excellent wear resistance
- Non–yellowing
- For use with Bona primers
- TVOC 70 g/Lt (av all sheens)
- 8-10 m^2/Lt coverage
- Drying time 2-3 hours between coats
- 5 mg/100 revs wear resistance (SIS 923509)
- 4 sheen levels: Gloss, Satin, Matt and Extra Matt
- Gloss Level (60°): Satin 45%
  Matt 25% Extra Matt 10%



Bona Mega EVO

Advancement in Every Way

Bona Mega EVO is a next generation 1K water-based finish for wood floors with a state-of-the-art self crosslinking technology that activates when applied. The unique, non-yellowing formula delivers faster curing with excellent resistance to scratches, wear, and chemicals. With VOC levels below 3% Mega EVO contributes to healthier working conditions with a lower impact on air quality.

Designed for heavy domestic and medium commercial use:

- One-component water-based polyurethane/acrylate
- Crosslinking technology activates when applied
- Excellent wear resistance
- Non-yellowing and unaffected by UV light
- For use with Bona primers
- Max 3% VOC
- 8-10 m^2/ Lt coverage
- Drying time 1-2 hours between coats
- 3 sheen levels: Satin, Matt and Extra Matt
- Gloss Level (60°): Silk Matt 40%
  Matt 18% Extra Matt 9%



Bona
Mega

Finish/Lacquer

- ✓ 1K simplicity with 2K performance
- ✓ No side-bonding, ideal for underfloor heating, plank floors etc
- ✓ Dispersion mainly consisting of plant-based oil

Natural · X-Matt · Matt · Silkmatt · Gloss

Domestic · Medium · Heavy

1-component for commercial and residential areas
Einkomponentig für starke Beanspruchung in öffentlichen Bereichen
1-componente para uso comercial moderado
Monocomposant pour trafic commercial

5 L
Waterborne lacquer for wooden floors
Wasserbasierte Versiegelung für Holzböden
Acabado acuoso para suelos de madera
Vitrificateur pour parquet en phase aqueuse

Bona

Bona
Mega EVO

Finish/Lacquer

- ✓ Rapid development of performance
- ✓ Safe and forgiving application
- ✓ Great filling power – high protection
- ✓ Non-yellowing formula

Ultra Matt · Extra Matt · Matt · Silk Matt · Gloss

Domestic · Medium · Heavy

1-component for commercial and residential areas
Einkomponentig für starke Beanspruchung in öffentlichen Bereichen
1-componente para uso comercial moderado
Monocomposant pour trafic commercial

5 L
Waterborne lacquer for wood floors
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Acabado acuoso para suelos de madera
Vitrificateur pour parquet en phase aqueuse

Bona

Bona Traffic GO

Next Generation Heavy Wear Coating

Bona Traffic GO combines simplicity and efficiency with the durability and performance of a true two-component product. Designed for heavy wear areas with the benefits and ease of a one-component finish.

Application is a smooth process - just shake and GO with a built-in hardener that's only activated when the finish is applied. This allows for quick application and more flexibility in the work process as it's no longer required to calculate and mix hardener with finish. This eliminates the risk of something going wrong in the mixing process and completely eliminates wastage. Traffic GO gives you a simpler and safer way to achieve heavy wear durability. In normal circumstances floors can be put back into full use 24 hours after being completed.

With an isocyanate free formula, Traffic GO meets the safety and health regulations of tomorrow.

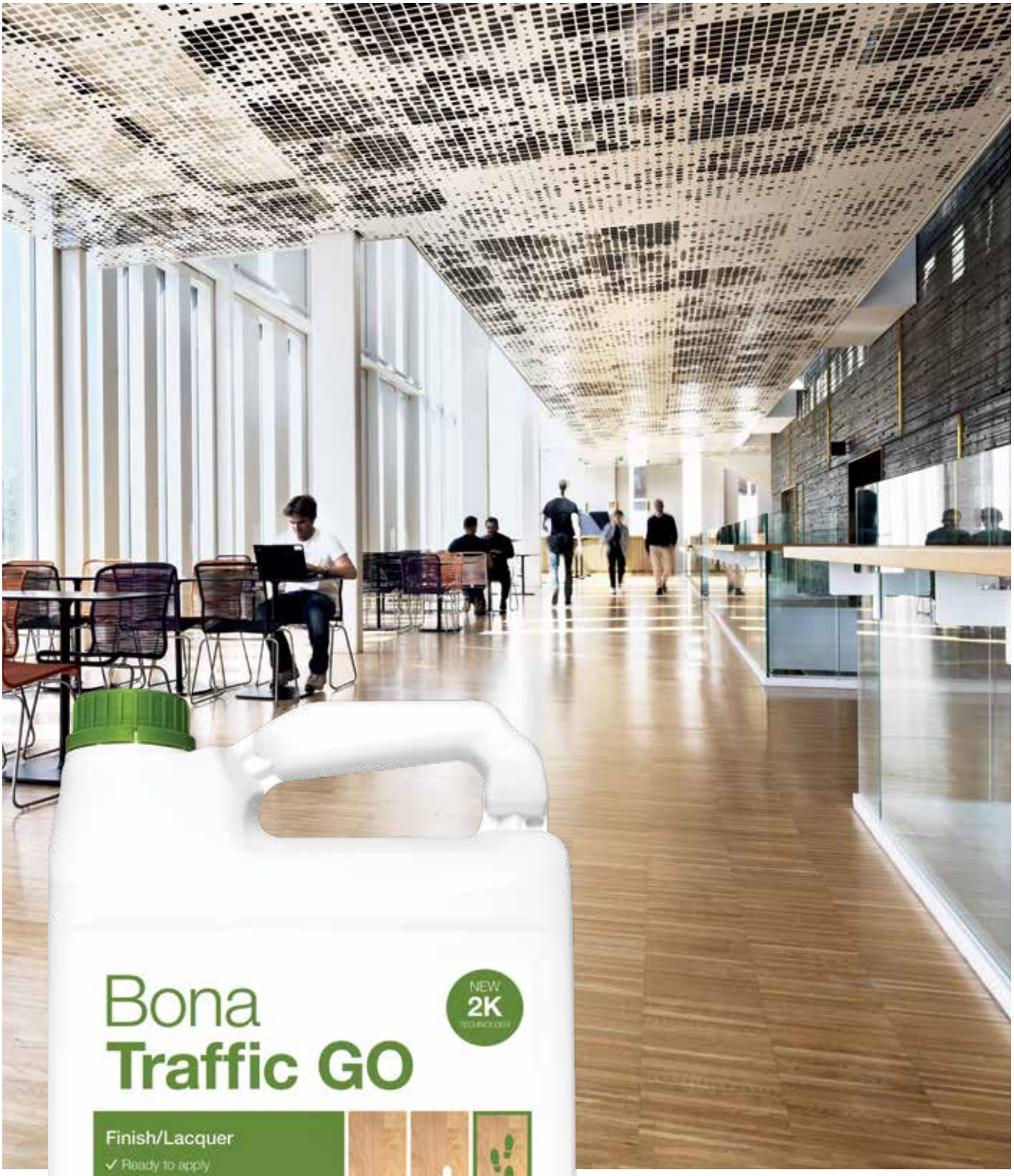
Designed for heavy traffic residential and commercial use:

- One-component water-based top coat with two-component performance
- 100% polyurethane
- Ready to apply
- Built-in hardener - activated when applied
- Excellent wear resistance
- Non-yellowing
- No waste - no pot life
- For use with Bona primers
- Max 3% VOC
- 8-10 m^2/ Lt coverage
- Drying time 2-3 hours between coats
- 3 sheen levels: Silk Matt, Matt, Extra Matt
- Gloss Level (60°):

  Silk Matt 45%

  Matt 20%

  Extra Matt 10%



Bona
Traffic GO
NEW
2K
Finish/Lacquer
✓ Ready to apply
✓ Built-in hardener – activated when applied
✓ No waste - unlimited pot life
✓ Clear coat – non yellowing
Natural
X-Matt
Matt
Silkmatt
Gloss
Domestic
Medium
Heavy
5 L
Waterborne lacquer for wooden floors
Wasserbasierte Versiegelung für Holzböden
Acabado acuoso para suelos de madera
Vernis pour parquet en phase aqueuse
Bona

Bona Traffic HD

For High Wear Resistance and Minimal Downtime

Ideal for commercial use in areas where downtime is limited and high wear resistance is a must. Bona Traffic HD (Heavy Duty) is a two-component finish available in two sheen levels: satin and extra matt. Bona Traffic HD is designed to be used in commercial situations where the level of traffic and the use of the floor is at its most extreme.

Bona Traffic HD has all of the features and benefits of Bona Traffic, but has been specially formulated for added durability and wear resistance together with a much quicker curing time. Under reasonable conditions, commercial floors can be put back into full use 24 hours after being completed.

Bona Traffic HD is the perfect choice for floors where extreme levels of traffic are expected such as retail shops, halls, museums, galleries and other public places.

Designed for extreme commercial use:

- Two-component water-based top coat
- 100% polyurethane
- Extreme wear resistance
- Low-odour
- Non-yellowing and unaffected by UV light
- Suitable for over-coating pre-finished floors
- For use with Bona primers
- TVOC 50 g/Lt (all sheens)
- 8-10 m^2/Lt coverage
- Drying time 2-3 hours between coats
- 1.5 mg/100 rev wear resistance (SIS 923509)
- 2 sheen levels: Satin and Extra Matt
- Gloss Level (60°):

  Satin 45%

  Extra Matt 10%


Bona
Traffic HD
Finish/Lacquer
✓ Ultimate speed and durability
✓ Allows full traffic after 12 hours
✓ Easy and safe to apply
✓ Non-yellowing
Domestic
Medium
Heavy
Natural
X-Matt
Matt
Silkmatt
Gloss
4,54 L
Waterborne lacquer for wooden floors
Wasserbasierte Versiegelung für Holzböden
Acabado acuoso para suelos de madera
Vitrificateur pour parquet en phase aqueuse
Bona

Bona Traffic HD Raw

Ultra Matt Floors with Haptic Feel and Great Durability

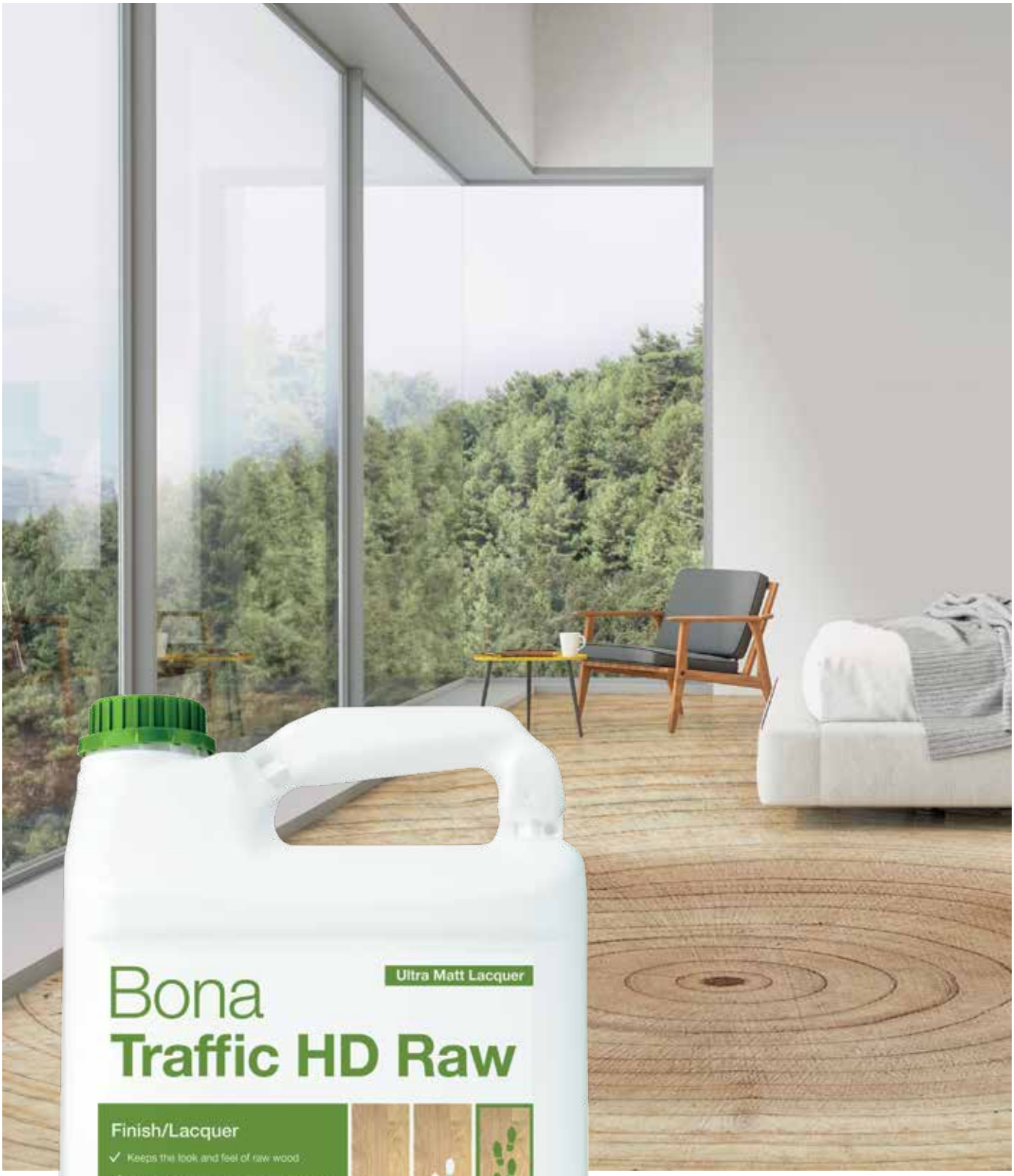
Bona Traffic HD Raw brings a uniquely true to wood experience into the world of finished floors. Offering an ultra matt floor surface with a high level of protection, Bona Traffic HD Raw creates a soft haptic feeling of untreated wood, delivering an astonishing tactile sensation.

Haptics is the science of touch. Bona has incorporated haptic technology to achieve a finish that looks and feels like raw, natural timber - but with the protection of a finish. Bona Traffic Raw HD is also special because regardless of which angle you view the floor, the sheen remains ultra matt even in reflective light.

A pleasure to walk on with excellent slip safety, Bona Traffic HD Raw is great for homes with children and pets as well as commercial floor surfaces. Bona Traffic HD Raw creates ultra matt floors with great durability - the raw experience of wood, protected. A premium product for a premium look.

Designed for a raw look & feel for residential and commercial use:

- Two-component water-based top coat
- Ultra matt haptic feel
- Low odour, non-toxic
- P3 Slip-resistance AS 4586:2013
- Excellent wear resistance
- 100% polyurethane
- Non-yellowing and unaffected by UV light
- Suitable for over-coating pre-finished floors
- TVOC max 52 g/Lt (incl hardener)
- 8-10 m^2/Lt coverage
- Drying time 2-4 hours between coats
- Light use after 24hrs
- Sheen Level (60°/85°):
  Ultra Matt 4%


Ultra Matt Lacquer
Bona
Traffic HD Raw
Finish/Lacquer
✓ Keeps the look and feel of raw wood
✓ Lacquered protection with natural impression
✓ Easy and safe to apply
✓ High slip safety
Heavy
4,54 L
Waterborne lacquer for wooden floors
Wasserbasierte Versiegelung für Holzböden
Acabado acuoso para suelos de madera
Vitrificateur pour parquet en phase aqueuse
Bona

Additives+ Range

Enhancements for Bona Primers & Finishes



The Bona Additives+ Range is a unique range of easy to use additives that gives you additional options and features that were previously limited to specific products.

Toner Additive can be used in all Bona top coats to colour the floor with a choice of White, Amber or Black. Control the colour level with the amount of Additive used.

Extender Additive can be used in all Bona Primers and top coats to maximise finish open time in adverse site conditions.

AntiSlip Additive can be used in Traffic HD and Traffic GO to meet NCC (National Construction Code) standards for slip resistance for internal stairs, landings and ramps.

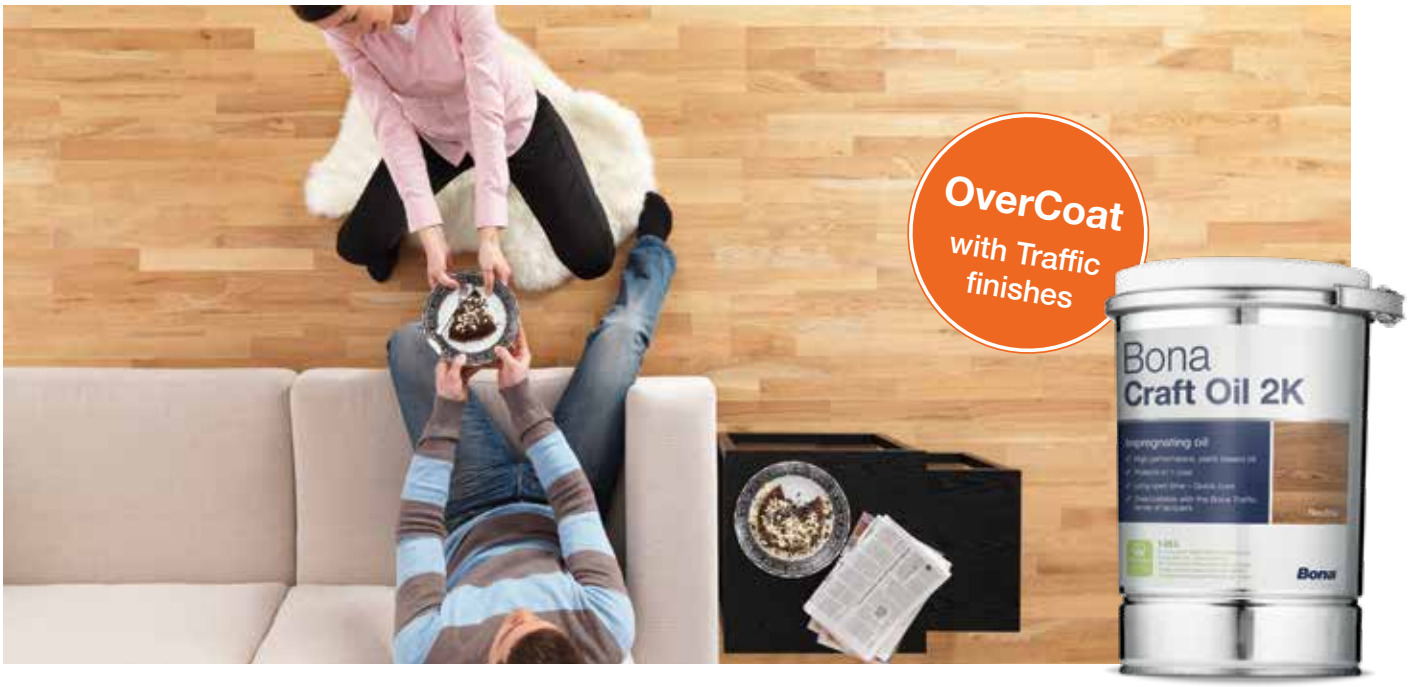
So whether you want to adjust colour, maximise open time or increase slip resistance you can choose the required Additive without needing to order any extra products or delay your project. With the Bona Additive+ Range, you're equipped to tackle everyday challenges with confidence.

An easy add for big impact:

- Enhance your existing coatings
- Simplify product handling
- Add design flexibility
- Tackle everyday challenges
- Uniquely long open time and pot life
- Ready to mix with Bona Finishes & Primers

Bona Craft Oil 2K

Two-component Natural Penetrating Oil



Available in 1.25 Lt can

Bona Craft Oil 2K colours and seals in one step, eliminating the need for a primer. It is easy to apply and penetrates deep into the timber to resist water and stains. It can be used on its own as a quick drying, high-performance oil, or combined with Bona Traffic finishes for complete protection.

The unique formula is made from modified plant-based oils and has a very low solvent content. Bona Craft Oil 2K is catalysed with a hardener for greater durability and is compatible with most timber species.

Bona Craft Oil 2K is available in 12 colours including neutral and is suitable for timber floors, as well as furniture and other woodwork.

Available in 12 colours (including Neutral) which can be inter-mixed to create the exact shade desired



- Colours and seals in one step
- Low VOC / Vegetable oil based
- Overcoat with Bona Traffic or Traffic HD for extra protection
- Very low solvent content - less than 25g/Lt
- Uniquely long open time and pot life
- Extremely high degree of penetration
- Fast drying time: Neutral – 8 hrs Coloured – 12 hrs (under normal indoor conditions 20ºC / 60% RH)
- Approx. 30 m^2/Lt coverage depending on timber type
- Apply with a short-haired roller or red pad
- Gloss level (60˚): 2%

Normal Use

Bona Craft Oil 2K can be used on its own as a quick drying, high-performance oil

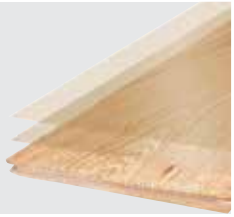
Bona Craft Oil 2K
Bare Wood



Heavy Use

Overcoat with any Bona Traffic finish for extra protection

Bona Traffic Top Coat
Bona Craft Oil 2K
Bare Wood



Bona Hard Wax Oil

Natural Oil, Modified for Protection of Timber Floors



Available in 2.5 Lt can

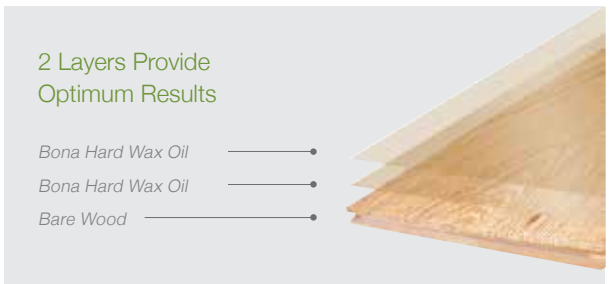
Bona Hard Wax Oil delivers excellent resistance to wear, scuff marks and moisture. It produces the warm look of an oiled floor while establishing a stain resistant surface that is spot-repairable and easy to maintain.

On timber species where high levels of natural oils are present, Bona Craft Oil 2K can be used as a primer prior to applying Hard Wax Oil. Craft Oil 2K can be used to colour the floor before applying Hard Wax Oil.

Bona Hard Wax Oil is a Canola-based natural oil, low in odour and free from hazardous agents. It is easy to handle and applicable with a roller or brush. It leaves an open, breathing surface that reduces the risk of edge-bonding. Highly suitable for floors with underfloor heating.

- Tough and dirt resistant
- Low VOC vegetable oil and wax based
- Excellent water resistance
- Rapid drying, fast working process
- High coverage rate; 20 - 24 m²/Lt
- Free from hazardous agents
- Apply with short-haired roller or brush
- Drying time 6 - 8 hrs between coats
- 2 Sheen Levels: Satin and Matt
- Gloss Level (60°):

Satin	25%
Matt	10%



Bona Decking Oil

Long Lasting Protection for Outdoor Decks



Available in 2.5 Lt can, Neutral only

Rapid drying and easy to apply, Bona Decking Oil is a modified vegetable-based oil for superior impregnation and long-lasting protection of timber decking and other exterior wood surfaces. It enhances the natural wood grain while protecting against moisture ingress.

The formula contains a very low amount of solvents. Applied in 1-2 even thin coats, the surface is then buffed lightly to remove excess product and enhance the protection properties.

- Low VOC vegetable oil based approx 6%
- Contains UV protection
- Reduces wood cracking and warping
- Colour: Neutral
- Easy to apply
- Fast drying: 30 - 60 mins between coats (Light use: 24 hrs)
- Apply 1-2 coats, no need for dilution
- Approx 20 m^2/Lt coverage depending on wood type
- Apply with wide brush / roller
- Remove excess after application with a rotary sander fitted with an oil cloth to prevent pooling
- Gloss Level (60°): 2-4%





Before



After



Bona DriFast Stains

The Easy Way to Colour Your Floor

Bona DriFast Stain is based on a modified oil system which offers big advantages over traditional solvent-based stains. Using a 'traditional' system, it is difficult to prevent overlaps and variation in colour as the stain penetrates immediately into the timber. Bona DriFast Stain avoids these problems with an open time of 3 minutes or longer depending upon the timber and site conditions. This allows blending of the colour from section to section across the floor.

Bona DriFast Stain has earned a great reputation for being easy to use, fast drying and avoiding lapmarks. Available in 15 inter-mixable colours, Bona DriFast Stain gives an infinite colour palette. You can mix any number of colours together to create the exact shade you desire.

DriFast Stain can be applied with a traditional wipe on wipe off method or by using a slow speed buffing machine. Bona DriFast Stain is compatible with all Bona finishes and most colours can be over-coated just 2 hours* after application in reasonable conditions.

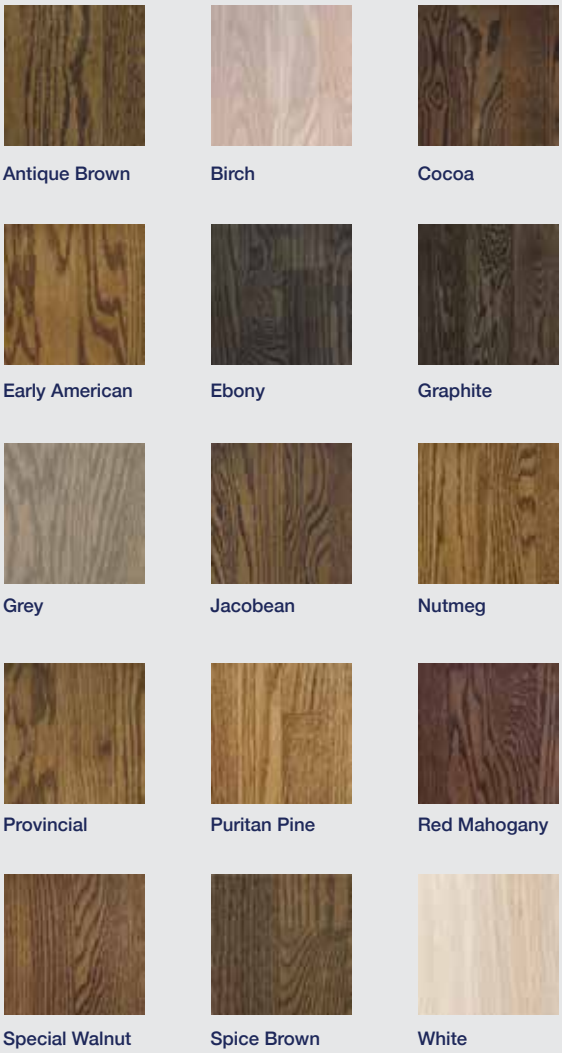
Easy to use and apply:

- 2 hour dry time for most colours*
- 20–40 m²/Lt coverage
- Compatible for all Bona finishes
- No bleed-back
- Easy to apply by using a slow speed buffing machine or traditional wipe on/ wipe off method



*Most colours will dry in 2 hours at 20-25˚C. Allow up to 6 hours for White & 18 hours for Ebony, Spice Brown and Cocoa or mixes containing these colours. Please refer to the additional information available for Bona DriFast Stain at **bona.com.au**

Bona DriFast Stains Colour Chart



- 15 standard colours
- Blend colours for an unlimited palette
- Direct stain system creates richer colours

Residential Floor Care

A Complete System for Homes

The care of flooring surfaces is often overlooked or poorly implemented in residential homes. To extend the life of any floor, proper cleaning and a preventative maintenance program is required. Bona offers a complete system of floor care products including bio-based cleaners, microfibre dust mops and premium spray mops. Bona floor care products are easy to use and easy to find, with over 550 retail outlets across Australia.



Bona Premium Spray Mop

The Bona Premium Spray Mop is an all-in-one solution and comes ready to use with cleaning solution and cleaning pad. Ergonomic and simple to use, with an integrated 1050 ml cleaner cartridge and trigger spray function. No need to fill up a bucket, just spray and clean in one sweep. The cleaner cartridge can be refilled from a 2.5 Lt refill pack or replaced with any of the Bona cleaning cartridge range.

- For timber or hard surface floors
- Specially developed bio-based floor cleaner
- Streak free cleaning makes floors look pristine
- Integrated spray mop head for ultimate ease of use

Commercial Deep Clean System

Powerful and Effective Deep Cleaning

The Bona Deep Clean system removes the dirt and grime that normal cleaning can't and returns a floor to its original lustre. Bona Deep Clean system is a professional service provided by contractors using Bona's PowerScrubber in combination with commercial grade Deep Clean Solutions.

The PowerScrubber's counter rotating brushes deliver extremely effective cleaning of a variety of surfaces including timber, vinyl and concrete as well as external decking. Solutions including Deep Clean, Remover and Freshen Up combine to make up a complete commercial grade system that is ideal to refurbish floors subject to continual heavy use and keep them looking great longer.



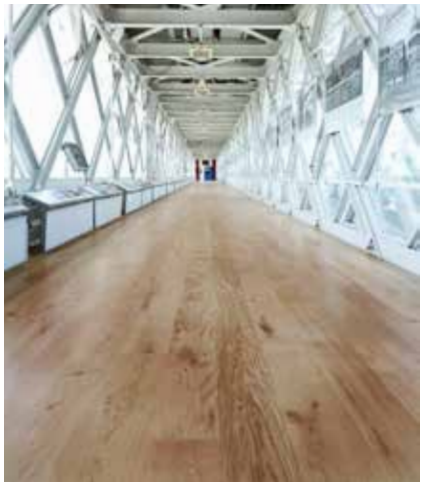
Download detailed cleaning and maintenance system information at **bona.com.au**

Bona - the Market Leader Around the World

Bona supplies water-based timber floor finishes to over 90 countries around the world. In Australia alone, Bona finishes have been used to cover more than 20 million square metres of flooring.



Head Office, Netherlands
Krinkels' Head Office in the Netherlands features a globally recognised, artist designed, oak and teak floor replicating the rings of a tree trunk, spanning over 300m^2 and coated with Bona Craft Oil 2K.



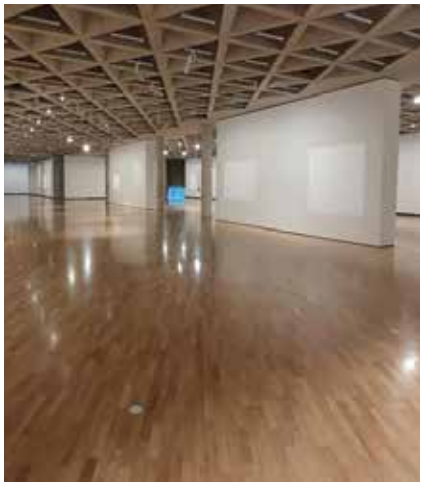
Tower Bridge, London
An iconic London landmark built in the late 1800s the bridge crosses the River Thames. The pedestrian traffic on the timber walkways is immense and Bona Traffic HD was used as the finish of choice to protect the 480m^2 of timber flooring.



Nordic Pavilion, World Expo
The Nordic Pavilion at the 2025 World Expo in Osaka, Japan had over 600m^2 of premium oak flooring pre-coated with Bona Finishes and sustained foot traffic exceeding 1.6 million visitors over a seven month period.



Parliament House, ACT
Kings Hall is an original part of Old Parliament House. The Jarrah and Silver Ash flooring was refinished with Bona Traffic HD protecting the heritage floor against the 350,000 visitors each year.



National Gallery of Australia, ACT
Bona Traffic HD satin on the vast and expansive 2,000m^2 floor space of the National Gallery, rivaling the masterpieces on display at Australia's premier gallery.



National Gallery of Victoria, VIC
Water-based Bona HD Matt was used to refurbish Victorian Ash floors giving them a natural look and protection from high-traffic on circulation paths and display areas to withstand millions of visitors.

For more projects visit: **bona.com.au/project-gallery**







State Library Victoria, VIC
Bona coatings were used to protect 8,800m^2 of flooring at the State Library of Victoria. The project took over 2 years and consisted of around 5,500m^2 of new floors and 3,000m^2 refurbished existing floors. Tasmanian Oak was specified for the new flooring, whilst a combination of hardwoods including Jarrah & Blackwood made up the existing floors. The total flooring renovation will continue to make the iconic State Library a hub of knowledge for generations to come.

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